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EDITOR'S LETTER

Welcome to our autumn issue, It's been a hectic few weeks with both the **London Design Festival** (p18) and **Habitat Valencia** and Valencia Design Week (p14), and we bring you comprehensive reviews of both. It's encouraging that despite the ongoing economic woes of the world, the public's interest in and appetite for good design remains high.

In this issue we introduce you to two fairly new companies you may not yet be familiar with, **Grisverd**, which manufactures environmentally-friendly urban furniture, and **Bo!ng** which is hoping to win us all over to the joys of flexible, polypropylene basins. See p8.

Spanish firms continue to work on major projects around the world. Enea' Lottus seating collection has now travelled to Sydney, while Figueras has supplied seating to a refurbished arts complex in Melbourne.

We profile **Cerámica Cumella** (p30), a fascinating business that undertakes major ceramics projects. It dates back to the late 19th century and inspires huge interest in the medium as a material for cladding buildings

And an exhibition showing work by Cerámica Cumella is on show at the **Architectural Assocation Gallery** in London's Bedford Square until **December 15**. It's called Shaping Ideas and is curated by Mis-Architecture.

With best wishes,

MSS A

abby.trow@virgin.net

Spanish magazine is published by ICEX (Spanish Institute for Foreign Trade), Paseo de la Castellana 14-16, 28046 Madrid, Spain.



SPANISH INSTITUTE FOR FOREIGN TRADE

Design: Junko Fuwa

Consumer Goods Department Spanish Embassy Commercial Office 66 Chiltern Street, London W1U 4LS T +44 (0)20 7467 2330

Please send editorial content to: Consumer Goods Department see address above

ISSN 1750-7936



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Cover: Nautica swing chair by Mut Desig for Expormim

Fruit of the loom: acclaim for Zuzunaga/Teixidors range

They've proved a winning combination: the contemporary textile designer with a gift for mixing colours, and one of Spain's most respected weaving companies that still uses manual looms.

Integrate: Time and Space is the award-winning collection of blankets and throws designed by London-based Cristian Zuzunaga, known for his uplifting and visually-demanding 'pixel' designs, and Teixidors, a co-operative weaving business based in Terrassa close to Barcelona.

Integrate pieces have complex yet subtle colourways that close-up have Zuzunaga's trademark pixel design. 'Yes, the collection is a further evolution on the relationship between digital and analogue technologies,' he says. 'In this collection I wanted to explore colour and texture. The plaids are woven with a manual loom, with the human at the core of production. The final designs when looked at from a certain distance appear to have qualities that are inherent of digital technology, a certain glow and flicker effect.'

Responses to the collection have been hugely positive, says Zuzunaga: 'I think what people pick from it is the use of colour plus the way the textile is constructed and the quality of the yarns. And the designs are



'open' in a way that seems random, unexpected and fresh. That was the point of Integrate, to do something fresh, that would attract people and heighten their senses.' Integrate won an **Editors Award** at this year's **ICFF** furniture exhibition in New York. It was shown last month at **Tent**, part of London Design Festival.

www.teixidors.com www.zuzunaga.com







Point to manufacture Estudi Hac's Japan range

Six years after **JM Ferrero** presented his **Japan** collection of in/outdoor furniture at the the Valencia Furniture Fair, the Estudi Hac designer is delighted to have a large-scale manufacturer to produce it: Spanish outdoor furniture company **Point**.

Japan is an unashamedly pretty collection made from lacquered metal with a floral cut-out design. Ferrero says he wanted to combine simple geometric shapes with an intricate cut-out pattern to allow an interplay of light and shade. On

sunny days, as you can see in the photographs, the pattern on the furniture is mirrored on the ground.

Point, which is based at Jalón in Alicante, is a family-owned company and it's one of Spain's leading manufacturers of high-end contemporary outdoor furniture. It likes to work with a variety of top designers, including El Último Grito, Gabriel Teixidó, Alfonso Gallego and Juan Santos.

www.estudihac.com www.point1920.com









Strong roots prove secret of success for Mut Design

Mut Design's modular Roots system of planters by Alberto Sanchez is delighting shoppers at fashion chain COS. The retailer has installed it at its stores in London, Stockholm and Paris – and the All England Lawn Tennis Club has invested in it too.

The innovative system allows you to create **mini-gardens** of whatever

size you like, using the beech wood stands and ceramic pots. The stands are based on a reversible structure with many legs, forming 120 degree angles, which fit together to form modules. So if you've not experimented with vertical gardening, here's your chance.

www.mutdesign.com





CincobyCinco: Tagar celebrates its 50th anniversary

Furniture company **Tagar** is marking its half-century with a timeline design project led by **Ximo Roca**.

Five of Spain's most prestigious designers were invited to design a new chair to mark the occasion, with each designer representing a specific decade from 1962 onwards.

So Miguel Milá, who was already an established designer when Tagar was born, was the first to be commissioned, representing, so to speak, the 1960s. His Gadea chair is a made from a single piece of wood on chrome legs. Milá says of his design: 'I tried to make a chair that combines maximum comfort with maximum elegance.'

Flying the flag for the Seventies is **Jorge Pensi**, whose **Tango** chair with its cut-out in the back rest reflects his expressive minimalist style and love of colour.

Moving into the 1980s and **Ximo Roca** takes the baton with his **Uit**chair. It has refined tapered backrest and can be upholstered.

A younger generation of designers moves into the fore with the Nineties, and Martín Azúa presents the curved wooden Soo chair, which has a cut in the backrest. The chair comes on castors or legs..and is considerably more exciting than a lot of office furniture. Luis Eslava embodies the new millerinium, and his Marie chair has V-shaped legs that taper to a point. The design was, he says, inspired by ballerinas dancing 'en pointe' www.tagar.es From top to bottom: Red

From top to bottom: Red stackable Marie chair by Luis Eslava; Black Soo chair on castors by Martín Azua; Purple Uit chair with arms

by Ximo Roca; Orange Tango chair by Jorge Pensi; Natural wood Gadea chair by Miguel Milá; Soo chair on legs; Marie chair in blue

Designers get the recycling habit, from tyres to glass

Spanish designers are ahead of many of their European counterparts when it comes to using recycled and environmentally-friendly materials.

Durbanis, which manufactures modern urban street furniture, has launched a new bench made from 90 per cent recycled material, namely 16 discarded rubber car tyres.

The Deconscient bench by Alex

Fernández Camps and German Rubio is available in three colours and in a large and a smaller size – the latter is ideal for children's playgrounds.

La Mediterránea continues to add to its range of products made from 100 per cent recycled glass. The Matra Collection, out next year, offers delicate jugs and jars, some with oak lids, while the new **Doria** collection comprises cake stands and serving dishes with grand domed lids.

Edestudio has designed the Sis and Tres shelving systems for Imaginaierro, a company that launched five years ago to manufacture fun, innovative storage products mainly in recyclable metal.

New from lighting manufacturer
Modiss is the Loop light by Josep
Sancho, which was launched at
this year's Light+Building exhibition.
www.alexfernandezcamps.com
www.durbanis.com
www.edeestudio.es
www.imaginaierro.com
www.lamediterranea.es
www.modiss.com













Nani Marquina celebrates 25 years of glorious rugs

Spain's First Lady of rugs, Nani Marquina, has been celebrating her eponymous company's first quarter of a century. Celebrations included decorating Barcelona's Virreina Square with some 60 rugs in a huge array of colours and textures, and the public could sit or lie down on them and enjoy a tactile, restful experience.



Nani Marquina has been something of a trailblazer when it comes to contemporary rugs and innovating with different techniques and materials. Her carpets are characterized by an ebulliance that results from the use of bright colours and impactful designs, whether they are abstract or feature distinct motifs.

Marquina has always collaborated with independent designers, including Javier Mariscal, Martín Azúa, Tord Boontje, and more recently Cristian Zuzunaga.

This approach has ensured the brand has never become one-dimensional.

Carpets are manufactured in countries with an ancient history of hand-tufting and hand-weaving, such as India, Nepal, Pakistan and Morocco. The company strives to be environmentally-responsible and it ensures no child labour is involved in the manufacture of its products.

www.nanimarquina.com



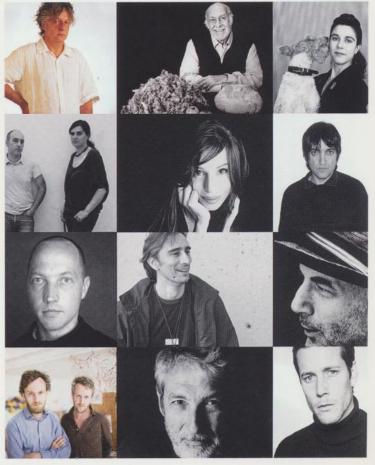
Above left:
Nani Marquina
and Above:
Virreina Square
in Barcelona,
carpeted, much
to the delight of
passers-by Top
right: Some of
the memorable
designs from Nani
Marquina's studio

Right, designers, who have worked for Nani Marquina, top row, from left: Javier Mariscal; Rafael Marquina; Pati Nuñez Second row, from left: Emili Padrós

and Ana Mir of

Emiliana Design Studio; Sybila; Martí Guixé Third row, from left: Tord Boontje; Martín Azúa; Ron Arad Bottom row, from left: Ronan & Erwan Bouroullec; Oscar Tusquets; Cristian Zuzunaga





Street eco cred



GRISVERD

Grisverd is an urban seating and lighting manufacturer that puts the environment at the core of what it does.

Launched in 2009 as a new division of metalworks company Alazor, Grisverd makes products from sustainable or recyclable materials, and designs are vandal-proof, long lasting and require very little in the way of maintenance.

Corten steel, which has a weathered look, is a material used for bench frames and streetlight



columns because it can withstand bitter weather – not to mention rough treatment at the hands of exuberant teenagers.

Grisverd, based south of Barcelona, concentrates on contemporary design, with pieces available in modular form. Its street lamps help boroughs reduce energy consumption because they incorporate photovoltaic panels, and so don't need to be connected to the electricity grid.

Grisverd has been awarded the ISO 2001:2008 Quality Management System certificate, and last year it won Spain's **Ebreambient** sustainability award for its ergonomic **Nuu** series of seats and benches, designed by **Nut Creatives**. Made from steel and a recycled plastic, Nuu products require no maintenance.

Grisverd is run by Josep Oriol and Asun Colom, and they strive to ensure that all the stages of their products' life cycles are considered during the design process. www.grisverd.com





Bouncing basins

BO!NG

We've all been hard-wired to expect basins to be made from cold, white vitreous china. It's certainly a material that's stood the test of time, but **BO!NG** would like us to open our minds to a new world of soft, flexible, colourful basins.

It might seem a strange idea, but BO!NG basins are hard-wearing and practical, as well as fun and attractive. They'll certainly make children want to wash their hands and faces at every opportunity...



Made from PUR, a flexible polyeurethane, these contemporary basins are proving popular with families, because if children fall against them they won't be hurt. They are also a good option for hotels and nightclubs wanting to make a strong design statement.

The polycurethane material has the properites of vitreous china. It has no surface porosity, and doesn't absorb water. It's easy to keep clean using a mild detergent.

It withstands extremes of temperatures (from 70 degrees C down to -30 degrees C), and the colour won't fade. The shapes are formed so there aren't crevices where dirt can accumulate, while the material is not affected by bleach, ammonia, hair dyes, nor will it be damaged in the unlikely event of a lighted cigarette touching it. (That said, as common sense would suggest, products are not indestructible.) The BOING range includes shower bases and shelving www.boingoriginal.com





Above left: Biscuit shower base in flexible polyeursthane Below: Tipo white polyeursthane





awards

2012: a vintage year for prizes

Spanish designers have continued to garner a variety of prestigious awards throughout 2012.

The Delta Awards, held in

Barcelona, is one of Spain's most prestigious ceremonies, organized by ADI-FAD, the Association of Industrial Design. This year the Gold award was given to **Alex Fernández-Camps** for his **Grow** bicycle, manufactured by **Orbea**. Grow is designed to start life as a child's bike, but can be modified to grow with the child and take him/her into their teens.

Three Spanish companies won Silver Delta awards: Santa & Cole, for its BlancoWhite table lamps, designed by Estudi Arola; Estiluz, for the Balloon lights by CrousCalogero, and Leds-C4 for its Baliza Pile lights by Nahtrang Disseny.

Across the Atlantic, lighting manufacturers LZF Lamps and

Vibia, and furniture company dd by Resol enjoyed success at the International Interior Design Association awards in Chicago. LZF's Spiro fixture by Remedios Simón and Vibia's minimalist Rhythm light were praised by IIDA judges for their originality.

At the **Best of Neocon** in Chicago, **Sellex** won an Innovation award for its Fast table by Carlos Tiscar and **Andreu World** won a silver award for its New Brandy chair.

The Salone Satellite Student
Awards at the Milan Furniture Fair
demonstrated Spanish commitment
to eco design. Raúl Laurí won first
prize for his biodegradable decafé
material made from used coffee
grinds, while Mariana Lerma and
Mónica Thurne from Wow Studio
won second prize for their El Botijo
Flask, which cools down water with
no need for refrigeration.

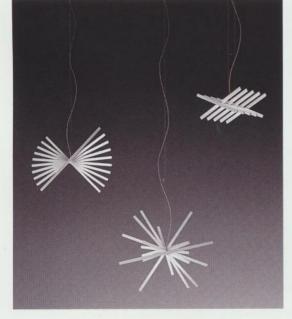














awards









coffee grinds
Left: El Botijo Flask
by Mariana Lerma
and Mónica Thurne
cools down water
without needing to
put in a fridge



www.alexfernandezcamps.com
www.andreuworld.com
www.estiluz.com
www.leds-c4.com
www.lzf-lamps.com
http://rlauri.com
www.resol.es
www.santacole.com
www.sellex.es
www.vibia.com
www.wowqstudio.com



Above and below: Fast table by Carlos Tiscar for Sellex won the Innovation award in the Training and Work category Right: New Brandy chair by Liévore Altherr Molina for Andreu World won silver in the Best of Neocon's Guest Sealing category





ALMERICH

www.almerich.com





New faces at Valencia

Some new players in the furniture industry unveiled their collections at Habitat Valencia Text: Abby Trow

Spain's largest and most prestigious furniture fair, **Habitat Valencia**, ensured the airlines were kept busy in September. Some 45,000 people from 100 countries descended on Valencia to see the latest launches in modern furniture and lighting. Fair organizers say there was a marked increase in visitors from Scandinavia and Latin America, while Russian and Middle Eastern buyers were also a strong presence.

This year's event saw some new faces in the market take stands:

Cármenes and Albiol. The former is a new brand from highly experienced designers including Jorge Pensi, while Albiol is an online business that offers modular storage systems. Among many new designs which caught the imagination were the Agatha outdoor collection from Vondom, which has something of Alice in Wonderland about it. Almerich's Raining Day wall light is fun, resembling the outside of umbrellas, while Sancal's high-backed Float sofa by Karim Rashid is an intriguing item of furniture that is almost a private room in itself.









VONDOM

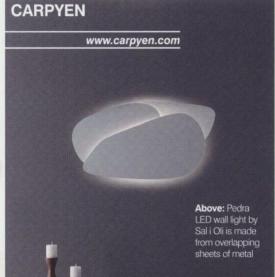
www.vondom.com



Above: Agatha collection by Agatha Ruiz de la Prada Right: Chrismy tree with internal lights by Teresa Sapey







SANCAL

www.sancal.com



LZF

www.lzf-lamps.com





VICCARBE

www.viccarbe.com



EXPORMIM

www.expormim.com



NATIONAL DESIGN AWARD WINNERS

A retrospective of products that have won Spain's coveted National Design Awards over the past 25 years was held during Habitat Valencia. It was a chance to see some of the timeless designs from manufacturers which are still leading the field in contemporary furniture. Winning companies have included BD Barcelona (1989) Punt (1997), Amat (1998) Santa & Cole (1999), Akaba (2000), Mobles 114 (2001) Nani Marquina (2005), Andreu World (2007), Stua (winner 2009), Kettal (2010) and Sellex (2011). The National Design Awards are given to companies which the Spanish government considers have put innovation and design at the heart of their business.





Above: Literatura storage system by Vicent Martinez for Punt Below centre: Bichos y Flores rug by Javier

Left: Nudo wooden

modular sofa with

high back rest by Karim Rashid Right: Copla padded armchair

tables by Juan

Mariscal for Nani Marquina Bottom right: El Poeta bench by Alberto Barcelona Below

centre: Onda stool by Jesús Gasca for Stua Bottom left: Maia chair by Patricia Urquiola



GAN

www.gan-rugs.com





Left: Naidu rug by odosdesign Above: Canevas collection by Charlotte Lancelot features embroidery on a wool felt base



GANDÍA BLASCO

www.gandiablasco.com



KOO INTERNATIONAL

www.koointernational.com

Right: Nest modular sofa by Lagranja





INCLASS

www.inclass.es

Right: Arc chairs with steel frames and plywood backrests by Yonoh



VALENCIA DESIGN WEEK

The whole city of Valencia was caught up in design mania, and visitors had plenty of exhibitions and events to attend outside the main Habitat Valencia fair. Among highlights was Greenlight, a display of planters by Mermelada Estudio for Systemtronic. 'Making off' was a chance for alegreindustrial to show people the design process involved in the making of the TNK A500 and Uka chairs, which it has designed for office furniture giant Actiu. And the showroom of interior accessories Omelette-ed exhibited the latest designs for the brand by La Mamba.

Contacts

www.alegreindustrialstudio.com www.mermeladaestudio.es www.st-systemtronic.com

www.lamamba.es www.omelette-ed.com





Above: Branches salt and pepper pots and Above right: Parallels clock, both by La Mamba for Omelette-ed Right: Greenlight planters

Left: TNK500 desk chair and Far left: Uka chair, both by alegréindustrial for Actiu



NUDE

The **Nude** show for new designers is always a popular feature of Habitat Valencia, and this year 25 up-and-coming designers welcomed the opportunity to show their work to a discerning international audience. They were chosen by a selection jury that included **Fernando Amat**, director of retailer Vinçon, **Tachy Mora**, design journalist, **Ester Castaño**, executive director at Sancal; and industrial designer **Carlos Tiscar**. Among the young designers they selected to participate were **Carlos Ortega**, **Cristian Reyes**, **dvilo**, **Sputnik**, **Joan Rojeski** and **Menut**. A section of Nude was geared toward products designed for children, an area Menut specialises in, while natural wood was a material much in evidence. **Jaime Hayón**, once the new boy and now very much an elder statesman of Spanish design...despite being only in his 30s... dropped in on proceedings, much to the delight of participants, who can all look forward to being as successful as him 10 years from now.

Below: Cedro wooden lamp and Right: Gap chair, both by Carlos Ortega Below right: and bottom left: Mistery clients, products designed by students from Jaume I University in Castellón









Right: Santorini lights with adjustable wooden shade by Estudio Sputnik Below: Grou treeshaped children's coat stands by Menut Studio



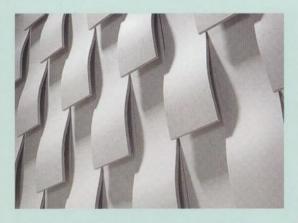
CULDESAC CELEBRATES ITS 10TH ANNIVERSARY

Culdesac design studio marked its first decade with a show called The Positive Collide held in the 700 m2 La Cambra exhibition space. It featured installations, projections and plenty of live music to keep spirits high.



Contacts

www.carlosortegadesign.net www.culdesac.com www.dvilo.es http://estudiosputnik.com www.menut.es www.uji.es (Jaume I University)



100% DESIGN

100% Design at Earls Court is where it all started and it's the principal exhibition of London Design Festival. This year's show had some 25,000 visitors and the event was grouped around four themes: Interlors; office; kitchen&bathroom; eco, design&build. Big name Spanish exhibitors this year included quartz surface giant **Cosentino**, and kitchen company **Doca**, which has opened its first **UK showroom** in London's Notting Hill. Outdoor furniture brand **Kettal** and tile companies **Apavisa** and **Dune** also exhibited.







London calling

London Design Festival has become a major event in the international design calender, and Spanish firms are key participants Text: Abby Trow

SILO STUDIO

London-based **Silo** comprises **Attua Aparicio** and **Oscar Wanless**, who work with industrial materials and techniques to create furniture and decorative pieces. They took part in '**Waste Not, Want It**', an installation of products made from Bloomberg's office waste shown at the company's HQ in Finsbury Square. Silo used shredded paper and redundant computer keyboards to create a plastic material to cover tables and chairs.



SUPERBRANDS

RS provided four of its RS#2 football tables for a tournament that took place at the SuperBrands furniture exhibition held at the Truman Brewery in east London.

EL ÚLTIMO GRITO

London-based El Ultimo Grito was chosen by festival organizers to receive the **2012 London Design Medal** for its 'significant contribution to design and London'. Founded in 1997, the studio's work manifests itself in many forms, from furniture

and lighting design to installations and video art. El Último Grito is known for its organic, animal-like forms, that it often pairs with vibrantly coloured and patterned surface coverings. *Pictured below is the LA collection for outdoor furniture company Point.*



Left: Euclid for

Below: Objets he



Above and right:

LAMP SHOWROOM

Spanish lighting manufacturer Lamp has opened its first UK showroom on the Kings Road in London. Established 35 years ago, Lamp is a family business that works closely with architects on large-scale contract projects around the world. One of its newest products is the Maui collection of LED downlights and spotlights, designed by Lagranja.



BROMPTON DESIGN DISTRICT

Two is the second part of an ongoing design project that revolves around Vera, a fictional character inspired by a series of found included new disciplines such furniture design and illustration.

Designer Tomás Alonso took part in the Vera, Chapter Two project, part of the Brompton Design District activities. Vera, Chapter photographs. It's run by Kirsty Minns and Érika Muller and part two

STUDIO INSIGHTS

Oscar Díaz took part in 'Studio Insights: The wonder cabinets of Europe' in the Brompton Design District . 'Studio Insights' presented the work of eight emerging design studios from five different European cities. Conceived as an exhibition within an exhibition, each designer was given a cabinet that functioned as a 3D library in which to showcase their working method and cultural context - with the aim of bringing a little of their studios to west London. 'Studio Insights' was curated by Livia Lauber and Maria Jeglinska.



DESIGN JUNCTION

The Design Junction exhibition showcased products from more than 100 international companies, and it was held in the industrial surroundings of a former West End mail sorting office. Spanish participants included Roger Arquer, who showed his Sputnik stool for Italian brand Zilio Aldo & Co. Lighting manufacturer LZF had an exquisite stand designed by Marivi Calvo, which showed a large selection of its distinctive products. And Gan unveiled its Hidra multi-coloured, textured rugs, designed by José A Gandía Blasco.



Left: LZF's installation at Below: Sputnik stools by Roger

Arquer for Zilio Aldo & Co Bottom: Hidra rug by José A



Contacts

www.apavisa.com www.cosentino-group.net www.docauk.com www.dune.es www.eugstudio.com www.gan-rugs.com www.kettal.es

www.lamp.es www.lzf-lamps.com www.oscar-diaz.net www.rogerarquer.com www.silostudio.net www.tomas-alonso.com



Westward ho!

Spanish brands determined to crack the American market are increasingly opening their own showrooms in the US

Companies the world over want to do business in the United States. Some make the transition, many don't. So how does a European firm go about it? Toni Esteve, CEO of Gandía Blasco USA, says there are many myths about doing business across the Atlantic: 'Whether it's hard or easy for a company to open in the US depends on them. If you have a proper business plan and the budget, it's really easy to do it. I would say that it's even easier than opening a business in Spain...' >



APAVISA

Showroom on Broome Street New York 10013 www.apavisa.com

"Americans expect the best service and value for their money. They are great customers, but you cannot fail in fulfilling their expectations Toni Esteve, CEO Gandía Blasco USA



MARSET

New York 10010 www.marset.com

And Esteve is clear why it's an important step to take if you are serious about doing business in the States: 'Having your own showroom allows you to have your own staff and therefore to control the whole process of communication and sales If you work with local reps, you lose most of that strength, besides the fact that it isn't easy to find people you really feel comfortable with at the time of giving your brand over to be represented."

Miquel Colet of lighting company Vibia suggests employing a rep or importer is fine as a first step, 'but you really don't have full access to the market, as you're going to market through a third party, and are 7



missing out on a lot of information and knowledge. Plus, pricing structure is another important key thing that you lose control of.'

Vibia has gone down the road of having its own offices and warehouse in New Jersey to handle US distribution, rather than having a showroom. 'We profer to have a distribution centre. And it wasn't that difficult to establish. You need to find the right advisors, and must understand that it takes time, energy – and, crucially, a lot of capital.'

Having hard cash and lots of it is clearly key to setting up in the US. 'It is a major expense to have a showroom here, costs are huge in terms of the initial investment and the subsequent overheads,' says Esteve.



www.gandiablasco.com

ANDREU WORLD

New showroom in NY Design Centre, Lexington Avenue, New York 10016 www.andreuworld.com Countries have different rules and regulations, but both Esteve and Colet says the US isn't the trickiest to negotiate when it comes to regulations.

'However, it depends very much on where you open. Each neighbourhood, city, county or state has different regulations, requirements and even laws,' says Esteve.

Colet adds that there is more regulation than in Europe on the product side, though... 'especially in lighting.'







"Whether you have a showroom or a distribution center you are going to have a significant fixed cost every year. So it's a big expense"

Miquel Colet, Vibia

www.vondom.com



So far, most Spanish interior products companies are basing themselves on the East Coast, particularly in New York, a city that is hugely cosmopolitan. It's also lot closer to Europe that LA or San Francisco, which makes shipping goods far easier.

And is it worth the effort and expense? 'Oh yes, and I would recommend it,' says Colet.

Esteve is equally enthusiastic: 'For Gandía Blasco has been a great experience and business is doing well.'



www.estiluz.com

A moveable feast

This year's Orgatec in Cologne focused on the workplace of the future, with an emphasis on offices that are easy to adapt rather than set in stone

More than 60,000 visitors attended **Orgatec 2012**, the bi-annual exhibition of design-led product for the work environment. It's the biggest international office trade show, and it attracted architects, specifiers, interior designers and retailers from around the world.

Spanish companies exhibiting included **Stua**, **Sellex**, **Akaba**, **Coinma**, **Enea**, **Forma 5** and **Actiu**, all of which unveiled a variety of attractive contemporary seating and desking. Actiu presented its **Urban** collection of chairs for public spaces, which are pretty, lightweight and ergonomic. They can be specified in a variety of materials according to the wear they're likely to get.

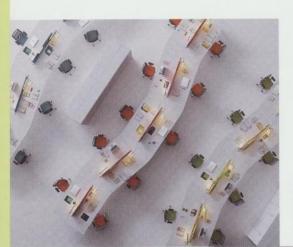
Enea's hugely successful **Lottus** series of chairs by Liévore Altherr Molina is available for offices, with the High and Office versions. Available in different colours and finishes, they are a stylish addition to any workplace.





Above: Lottus High swivel chair Left: Lottus Office chairs

Lottus collection is by Liévore Altherr Molina for Enea



Above: Actiu's colour right:

on castors Right:

Stackable Urban

chairs in bright

colours **Below**right: Actiu's TNK
A500 executive
chair, winner of a
Red Dot award



ACTIU www.actiu.com



FORMA 5 www.forma5.com



Far left, above centre: M10 desks by Mario Ruiz Far left: Eben task

chair by ITO Design **Left:** V30 modular desks

Enea's Lottus range is star of Sydney's cafe society

Furniture company **Enea** continues to conquer new territories with its hugely successful **Lottus** range of stools and chairs designed by Liévore Altherr Molina.

The Star, a vibrant, contemporary upmarket patisserie in the Australian capital, has invested in Lottus stools upholstered in acid yellow with white lacquered sled legs for its counter seating area. The Star, on Sydney's Pyrmont Street, is part of the Adriano Zumbo Patissier chain, which wants its interiors to be as visually appealing as its cakes and pastries.

Meanwhile, 12,000 miles away in Paris, the **Opus Rouge** café chose Lottus chairs in red and white to both stand out and blend in with its predominantly white interior.

Enea has for several years been investing heavily in the Lottus collection. Products can be specified in a wide variety of styles, colours and finishes. **www.eneadesign.com**









Sancal furnishes smart new Madrid cheese bar



Forget wine bars, cheese bars are the next big thing in adult entertainment. Okay, they may not be good for the waistline, but at least you won't stagger out drunk and disorderly after a few hours around a cheeseboard.

Not that all cities have one yet, but **Madrid** does, the **Poncelet**



Cheese Bar. It's perfect for those who like to dine in style, indeed its relaxed, yet elegant interior design is winning almost as much praise as the mouthwatering cheeses on offer.

The interior has wooden flooring, a large faceted cheese cabinet and a sweeping Corian bar, while the furniture has been supplied by contemporary manufacturer **Sancal**.

Pieces are smart yet they offer a home-from-home ambience.
They include: the high-backed
Boomerang Chill armchair by
Quim Larrea; the Pio-Pio armchair by odosdesign; the Silencio armchair by Ricard Ferrer; Midori stools and chairs by Ebualá, Tea chairs by JM Ferrero of Estudi Hac and the Hera small armchairs by Enrique Martí. Or pretty much the whole catalogue... www.sancal.com



Andreu World's colourful Sit furniture lifts spirits at the University of Wales



The University of Wales' campus at Newport cannot be accused of having a drab interior. Not since office areas and some lecture rooms were furnished with seating in some very jaunty colours from

Andreu World

The company supplied its **Sit** multi-purpose chairs, as well as

the Sit and Sit Wood models, all by Liévore Altherr Molina, to the university.

Across the Atlantic, Andreu World has recently opened a permanent showroom in the New York Design Centre. It also has a showroom in the Merchandise Mart in Chicago.

www.andreuworld.com



LZF lighting at Randall's Children's Hospital in Oregon

LZF's impressive Totem ceiling pendants have been hung in waiting areas at the new Randall Children's Hospital in Portland, Oregon.

The fixtures, designed by Burkhard Dämmer and Mariví Calvo, suit the height of the space and were chosen for the warmth and interest they imbue.

Architect Sharron van der Meulen of architect Zimmer Gunsul Frasca says it's important that hospitals, particularly children's hospitals, have interiors which indicate and reflect the quality of the care patients can expect. 'They have to look respectable, but welcoming and de-institutionalised,' she says.

Totem was formed by amalgamating two other LZF fixtures, Pod and Poppy, to create a large decorative centrepiece. It's available in eight different wood veneer finishes, and it uses energy-efficient fluorescent lamps.

LZF is still a small company, but it has built up a strong fan base, with clients around the world. It's based in

Valencia, having been founded in 1994 by Mariví Calvo and Sandro Tothill.

Calvo is the art director and she leads a team of freelance designers who make up the LZF family. Key among them are Burkhard Dämmer, Victor Carrasco, Oskar Cerezo, Miguel Herranz, Ray Power, Bang Design, and Luis Eslava Studio.

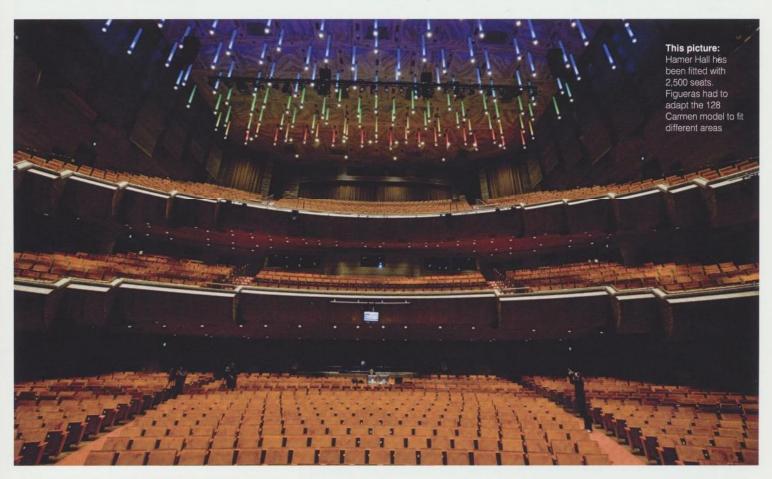
LZF has always worked with natural wood veneers, creating delightful, intriguing and sometimes whimsical designs that reiterate that good lighting should act as a work of art, as well as being a practical, functional object.

The award-winning company exhibits at key international design events, most recently at the Valencia Furniture Fair and at Design Junction in London, part of the London Design Festival (see review p18).

One of the company's newest designs is **Spiro** by Remedios Simón, which uses a new Polywood® moulding process.

www.lzf.com





Figueras seating at Melbourne's refurbished Hamer Hall

A world leader in public seating, **Figueras** was commissioned to supply 2,500 seats for the splendid auditorium at the renovated **Hamer Hall** in Melbourne.

It was not, though, one of the company's most straightforward projects: While the seating is based on the **128 Carmen** model, each seat had to be adapted to fit a specific location and height requirement and meet stringent acoustic standards. As such, Figueras spent more than a year creating some 50 variants of the 128 Carmen for the stalls and two amphitheatres.

The seats do, however, look

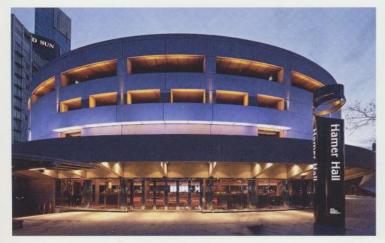
consistent, each being finished in natural oak, with orange upholstery.

It took three months to install the seating, some of which is fixed, while some is moveable.

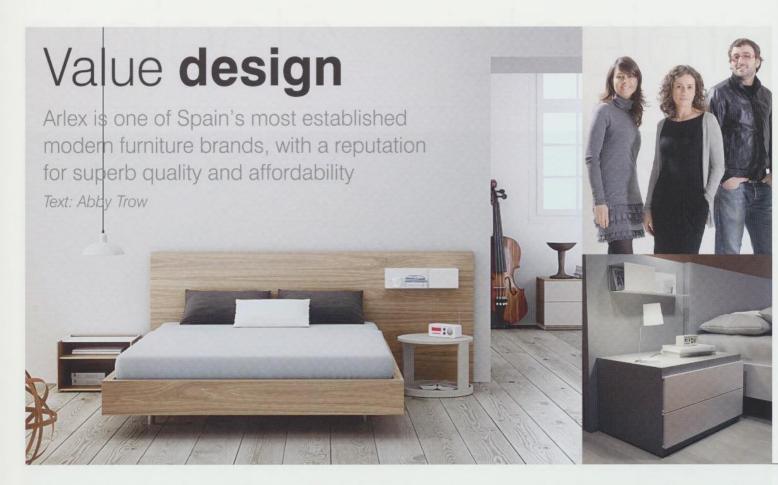
The company also had to consider the needs of people with disabilities. For example, some seats needed side panels for the electronicallyoperated Swing system, which allows the arm of the chair to open to the side to improve access for people with limited mobility.

Hamer Hall had been closed for several years for redevelopment by Australian architectural firm Ashton Raggatt McDougall.

www.figueras.com







Arlex is proud that its new catalogue launched this year offers superb design and quality at some of the most competitive prices in the sector. The collection features pieces from leading independent designers including odosdesign, CrousCalogero and Josep Ferran, all of which show how design-led the Arlex brand is.

'We are in the mid-priced group of modern furniture companies,' says Ferran Ballús of Arlex, 'but what we are able to give customers is superior craftsmanship without it costing them more.' In other words, it wants to be accessible, not exclusive.

Arlex, which next year celebrates its 50th anniversary, is based in Barcelona, and all of its product is manufactured in Spain. It sells well in the domestic market, but is looking to increase exports, particularly to the UK. Ballús says no one has been immune to the global economic downturn, which is hitting Spain

"What sets us apart is that we have been able to maintain very competitive prices without lowering quality"
Ferran Ballús

particularly harshly at the moment. But because Arlex is so well-established, it has the critical mass to withstand difficult situations that have, in some cases, proved insurmountable for small businesses.

'We are a modern, efficient, prestigious company and we have capacity to take on new projects,' he says. 'And certainly over the past year we have been focusing more heavily on export markets and we are starting to see the first fruits from this work.'

So, who are Arlex customers, and how does the company differentiate itself in the crowded modern furniture market? Ballús reiterates that it's an absolute determination to maintain quality and keep to the centre ground in terms of pricing that has made its consumer offer attractive and reliable. 'Our new collection shows that you don't have to lower quality to be competitive. People like our design and they like our prices.'



odosdesign

Top left: Kairos headboard by odosdesign has attachable containers for those small items you want to hand, such as glasses, tissues and books **Right**: Serena bedside cabinet by odosdesign, which also designed the Arlex 2012 catalogue.

Josep Turell

Far left: Domo sideboard by Josep Turell comes in natural or lacquered wood. Its clean, geometric shape makes it easy to incorporate into a room scheme. The cabinet has sliding doors and rests on an epoxy-coated metal frame.



Federico Churba

Right: the Tony collection comprises a variety of 55cm deep units that be configured for different rooms. Use them as bedside tables, or as sideboards. The frames are wood while the drawers are made from sheet metal.



Bottom left: CrousCalogero has designed Flip, shelving units which can be wall-hung or freestanding. A feature of them is doors that can be used to cover, or partially-cover the shelves as required.

And the 2012 catalogue has been very well received for the easy styling of the furniture, which has clean, geometric lines and attention to detail. The Kairos headboard by odosdesign, for example, has attachable containers which means things such as glasses, books or your mobile phone are always to hand.

Arlex, which is led by Joan Llimargas and has a workforce of around 80 people, is an environmentally-conscious company, with ISO14000 and ISO9000 certification. All of the wood the company uses is from sustainable forests and clients can request that their furniture is made from FSC-certified wood if they prefer.

Arlex has been a stalwart supporter of the Valencia Furniture Fair, having exhibited there for the past 40 years. Next year it is planning to take the brand to the Milan Furniture Fair, as part of its export drive.

www.arlex.es







guimeráicinca

Above: guimeráicinca designd Stijl, Dutch for style, for the 2012 collection. It's a series of wood and lacquered sideboards, in which colour plays an important role in guiding the user to the opening points.

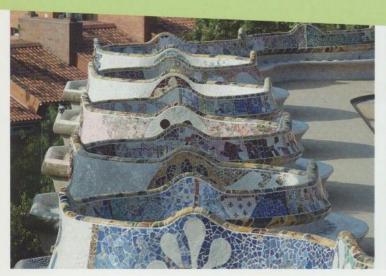




Left: the decorative 'scales' exterior of Lisbon's Oceanario Above: a craftsman at work. An exhibition of the studio's work is on show at the Architectural Association in London until December 15

Walls of clay

Cerámica Cumella is a world leader in architectural ceramics on a huge scale Text: Noah Dugall



Far left: Gaudi's Parc Güell in Barcelona. Cerámica Cumella worked on the restoration of the park in the early '90s. Below left: Exterior of the Spanish Pavilion at the Expo 2008 in Aichi, Japan



Think of ceramics in architecture and the name Antoni Gaudí no doubt springs to mind. The Catalan architect loved to use ceramic pieces to give colour and character to his intriguing buildings....so it will come as no surprise to learn that the Cumella family were hugely influenced by him.

Barcelona-based Cerámica Cumella, which dates back to 1880, is the studio architects turn to when they want to clad their buildings with ceramics. It has pioneered new industrial techniques and is able to work on a huge scale. Colour, shape, texture...the studio has the know-how to achieve incredible feats of design and manufacture.

The Architectural Association in London is holding an exhibition called *Shaping Ideas*, which looks at the extraordinary work of industrial engineer and ceramicist Toni Cumella, who has run the business since his father Antoni died in 1985. It focuses on the four main fabrication processes used in the production of ceramics for major outdoor projects,

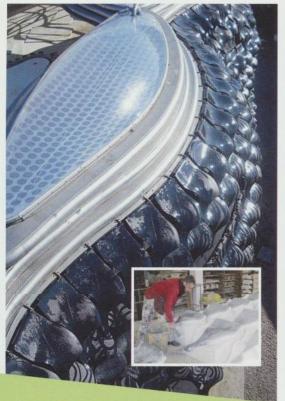
namely extruding, casting, pressing and revolving, and runs until Dec 15.

Toni Cumella was never attracted to ceramics purely for decoration, preferring the engineering side of the medium. After the death of his father he decided to redirect the focus of the studio towards architectural projects and large-scale artworks, and he went on to work closely with Studio PER (the architectural group comprising Cristian Cirici, Pep Bonet, Oscar Tusquets, Enric Steegman and Lluis Clotet), and architects Enric Sòria and Jordi Garcés.

Between 1989 and 1992, the studio undertook its first two major architectural commissions: the restoration of Gaudi's Casa Batlló and of Parc Güell, which firmly established Cerámica Cumella's reputation.

Subsequent public projects it has worked on are legion. In Barcelona they include the wonderful Santa Caterina market, with its riotously coloured undulating roof, and architect Enric Miralles and Benedetta Tagliabue's Park Diagonal Mar. Cerámica Cumella also worked on the Parque de los Colores in Mollet, near Barcelona. New projects are underway with architects Renzo

spanish40 autumn12





"Cumella is passionate about the power of shape and colour to transform environments"

Top right: The Santa Caterina market in Barcelona has a vibrant ceramicclad undulating roof **Above left**: Villa Nurbs, an extraordinary family house on the Costa Brava, designed by architect Enric

www.cumella.cat

Ruiz-Geli. Ceramic panels combat solar radiation as well as adding to its futuristic appearance Right: The Spanish Pavillon at Expo 2008 in Zaragoza Below right: Ceramic tears on a wall in the Teatre Lliure in Barcelona



Piano, Kengo Kuma and Amanda Levete

Toni Cumella, who has a close relationship with the Architectural Association, is passionate about the power of shape and colour to transform environments, and he has worked hard to show people that ceramics is a construction material for the 21st century. Research, development and experimentation have allowed the studio to achieve materials to bring architects' ideas to life, and that process of evolution never stops.

However, when you see the studio, it isn't a high-tech factory, but has very much a traditional workshop feel, with potters' wheels and ovens, and an apothecary of jars of coloured powders. Prototypes are everywhere and there's a feeling of the team cooking up the perfect recipe. The early stages of projects are done by hand, just as they were when the studio started life at the end of the 19th century.



THE ART OF LIGHTING

Porcelain is becoming a key trend in interior design. Lladró's long experience and its team of skilled designers and craftspeople mean we can incorporate this beautiful material into lighting products. Lladró offers a diverse range of porcelain lighting, from spectacular chandeliers to elegant pendant, table and wall lamps. So whatever the style of your project, or the mood you want to create, Lladró can meet your requirements. All our lighting fixtures are handcrafted in Valencia and meet the exacting manufacturing and quality standards you expect from our legendary brand.



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